

IN THE CLAIMS:

The listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

Claim 1(original): ~~“A PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO_2 AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES”~~ characterized by the fact that it comprises the following sequence of unit operations: A process to obtain titanium concentrates with high contents of TiO_2 and low contents of radionuclide elements from anatase mechanical concentrates, said process comprising the steps of:

calcinating ore ~~calcination~~ in a fluidized bed or rotary kiln; in ~~the~~ a temperature range of 400°C to 550°C, ~~during for~~ 30 minutes to one hour, converting hydrated iron oxides into hematite and ~~promoting less-needed~~ reducing time necessary for ~~the~~ a next reduction step, to form a calcinated product;

~~magnetizing~~ conducting reduction of the calcinated product in the fluidized bed or rotary kiln; at 400°C to 550°C, ~~during for~~ 5 to 30 minutes, using hydrogen,

carbon monoxide, natural gas or any other reducing gas, ~~in order~~ to convert hematite into magnetite, to form a reduced product;

conducting low-intensity magnetic separation of the reduced product, in drum separators, in a 600 to 800 Gauss magnetic field, thereby extracting the magnetic fraction formed in the reduction stage, to form a low-intensity non-magnetic fraction;

conducting a dry, high-intensity magnetic separation of the low-intensity non-magnetic fraction, in a drum or roll ~~separators~~ separator and a rare-earth permanent magnet, in a 16000 to 20000 Gauss magnetic field, thereby extracting the magnetic fraction from silicates, secondary phosphates, monazite, calzirtite, zirconolite and uranium and thorium bearing minerals, to form a high-intensity magnetic fraction;

conducting hydrochloric acid leaching of the high-intensity magnetic fraction, in agitation or column tanks, with 20 to 30% w/w HCl, ~~with~~ in a 1/2 w/w solid-liquid ratio, at a temperature between 90°C and 107°C, for 2 to 4 hours, thereby solubilizing primary phosphates, iron oxides, aluminium, magnesium, barium and calcium, to form a leached product;

conducting filtration of the leached product, in a belt filter, to form a first filtrated product;

drying of the first filtrated product in a rotary or fluidized-bed drier, to form
a first dried product;

~~oxidation~~ oxidizing of the first dried ore in a rotary kiln or fluidized bed
reactor, under a flow of air or oxygen, at a temperature range of 1000°C to 1100°C;
in ~~the~~ a presence of a mixture of sodium fluoride (NaF) and amorphous silica
(SiO₂), in a 3% to 10% NaF and 1% to 10% SiO₂ proportion with respect to ~~the~~ an
amount of material fed to oxidation, thereby forming in ~~the~~ a boundary of anatase
grains a radionuclide-rich vitreous phase, in addition to promoting radionuclide
migration to ~~the~~ an iron-rich phase, to form an oxidation product;

quenching ~~in water of~~ the oxidation product in water, thereby respectively
stabilizing the vitreous and the iron-rich phases, to form a first quenched product;

conducting hydrochloric acid ~~leach~~ leaching of the first quenched product in
agitation or column tanks, with 20 to 30% w/w HCl, ~~with~~ in a 1/2 w/w solid-liquid
ratio, at a 90°C to 107°C temperature range, during for 2 to 4 hours, in ~~the~~ a
presence of sodium fluoride (NaF) or hydrofluoric acid (HF), thereby solubilizing
~~the~~ a radionuclide-rich vitreous phase through ~~the~~ action of generated or added ~~ion~~
fluoride ~~action-ion~~ (F⁻) action, to form a second leached product;

filtering of the second ~~leaching~~ leached product in a belt filter, to form a
second filtrated product;

drying of the second filtrated product in a rotary or fluidized bed drier, to form a second dried product;

conducting dry, high-intensity magnetic separation (of the second dried product in a 16000 to 20000 Gauss) magnetic field in a drum or roll separator and rare-earth permanent magnet, thereby separating ~~the~~ an iron containing, radionuclide rich fraction, the non-magnetic fraction becoming the end product concentrate and the magnetic fraction being discarded.

Claim 2 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO_2 AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES~~ process according to claim 1, characterized by the fact that wherein the reduction step is carried out ~~with hydrogen, carbon monoxide, natural gas or any other reducing gas in temperature range of 400°C to 550°C, preferably at 500°C, during 5 to 30 minutes, preferably~~ for 5 minutes.

Claim 3 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO_2 AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~

~~CONCENTRATES~~ process according to claim 1, ~~characterized by the fact that~~
~~wherein~~ the separation of impurities rich in iron, silicates, secondary phosphates,
monazite, calzirtite, zirconolite and uranium and thorium containing minerals after
~~the reduction takes place~~ step is carried out through the sequential use of
operations of low intensity and high intensity magnetic separations.

Claim 4 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM~~
~~CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS~~
~~OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~
~~CONCENTRATES~~ process according to claim 3, ~~characterized by the fact that the~~
~~step of~~ wherein the magnetic field used in the dry, high intensity magnetic
separation step forming the high-intensity magnetic fraction is done in a rare earth
roll or permanent magnet separator, with magnetic field intensity ranging from
16000 to 20000 Gauss, preferably 20000 Gauss magnetic field.

Claim 5 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM~~
~~CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS~~
~~OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~
~~CONCENTRATES~~ process according to claim 1, ~~characterized by the fact that~~

~~wherein the first hydrochloric acid leaching operation after low intensity and high intensity magnetic separations takes place with step~~ is carried out using a solution containing 20% to 30% w/w HCl, preferably 25%, during 2 to 4 hours, preferably for 4, hours at a temperature between 90°C and 107°C, preferably of 105°C; without the addition of air or any other oxidizing agent during leaching.

Claim 6 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES~~ process according to claim 1, characterized by the fact that ~~wherein the oxidation step of the product resulting from the first HCl leaching is~~ carried out in a rotary horizontal kiln or in a fluidized bed, at a temperature between 1000°C and 1100°C, in the presence of a mixture of sodium fluoride (NaF) and amorphous silica (SiO₂), with an amount of 3% to 10% NaF, preferably with 6% to 7% NaF and 1% ~~3% to 10%~~ 4% SiO₂, preferably from 3% to 4% SiO₂; both with respect to the ~~an amount of ore anatase mechanical concentrates~~ fed into oxidation, under continuous air or oxygen injection, with ~~for~~ a duration of 30 to 120 minutes, preferably 60 minutes.

Claim 7 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES~~ process according to claim 6, ~~characterized by the fact that~~ wherein the fluoride containing compound used in the oxidation step includes one ~~of or~~ more of the following substances: lithium fluoride (LiF), sodium fluoride (NaF), potassium fluoride (KF), magnesium fluoride (MgF₂), calcium fluoride (CaF₂) or ammonium fluoride (NH₄F).

Claim 8 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES~~ process according to claim 1, ~~characterized by the fact that~~ wherein the material resulting from the oxidation step is quenched in water, air or any other cooling means.

Claim 9 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~

~~CONCENTRATES~~ process according to claim 1, characterized by the fact that wherein the second hydrochloric acid leaching of the product of oxidation and thermal shock step is carried out with a solution containing from 20% to 30% 25% w/w HCl, preferably 25%, during 2 to for 4 hours, preferably 4, at a temperature between 90°C and 107°C, preferably of 105°C and in the presence of sodium fluoride or hydrofluoric acid, with an amount ~~of~~ ranging from 10 g to 30 g of fluoride ion (F⁻) per liter of leaching solution, preferably 20 g of F⁻ per liter.

Claim 10 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~ CONCENTRATES process according to claim 9, characterized by the fact that wherein the fluoride containing compound used in the second HCl leaching includes one or more of the following substances: lithium fluoride (LiF), sodium fluoride (NaF), potassium fluoride (KF), magnesium fluoride (MgF₂), calcium fluoride (CaF₂) or ammonium fluoride (NH₄F) or hydrofluoric acid (HF).

Claim 11 (Currently Amended): The ~~PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS~~

~~OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL~~
~~CONCENTRATES~~ process according to claim 1, characterized by the fact that the
~~product resulting from the second hydrochloric acid leaching undergoes magnetic~~
~~separation through a rare earth permanent magnet, either roll or drum, with~~
wherein the magnetic field intensity ranging from 16000 to 20000 Gauss,
preferably used in the dry, high-intensity magnetic separation step of the second
dried product is a 20000 Gauss, ~~the non-magnetic fraction resulting from this~~
~~separation becoming the final concentrate~~ magnetic field.